

WARRANTY CARD

1. KH Trading machines and tools are covered by 6/24 months warranty, starting on the date of purchase, as described in the Civil Code (proof of purchase or invoice receipt must be enclosed with the warranty card when making a claim).
2. This warranty does not cover defects caused by unprofessional handling, machine overloads, not complying with instructions contained in this manual, using accessories that are not approved, unauthorized repair, regular wear and tear and damages occurred during transport. Further, this warranty does not cover parts and accessories such as the motor, carbon brushes, seals and hot-air operated parts and parts that need to be changed regularly.
3. If the repair is to be found as not covered by the warranty policy, all costs including the repair and shipping to and from the repair centre will be paid by the customer, according to valid price list. See www.
4. When making a claim, you must present the warranty card, showing the date of the purchase, the serial number of the machine, vendor stamp and signature of sales clerk, as well as the proof of purchase receipt.
5. Warranty claim shall be made at the vendor shop where you bought your machine or you may mail it to a service centre. The vendor is obligated to fill out the warranty card (date of sale, serial number, vendor stamp and signature). All these information must be filled in at the time of sale.
6. The warranty period will be extended for the period of time for which the machine has been in the service centre possession. If the repair or defect is not covered by the warranty policy, all costs including the repair and shipping will be paid by the owner of the machine / tool. We recommend sending the machine in its original packaging. Please, also enclose brief description of the defect with the packaging.
7. Before sending the machine for repair, clean it thoroughly. If the received machine is dirty, it may be rejected by the service shop or you may be charged a cleaning fee.

SERVICE

Logistic centre Klecany

Topolová 483

250 67 Klecany

Czech Republic

Claim department phone number: 266 190 156

266 190 111

Fax:

260 190 100

T-mobile: 603 414 975

O2: 601 218 255

Vodafone: 608 227 255

<http://www.KHnet.cz>

Email: servis@KHnet.cz

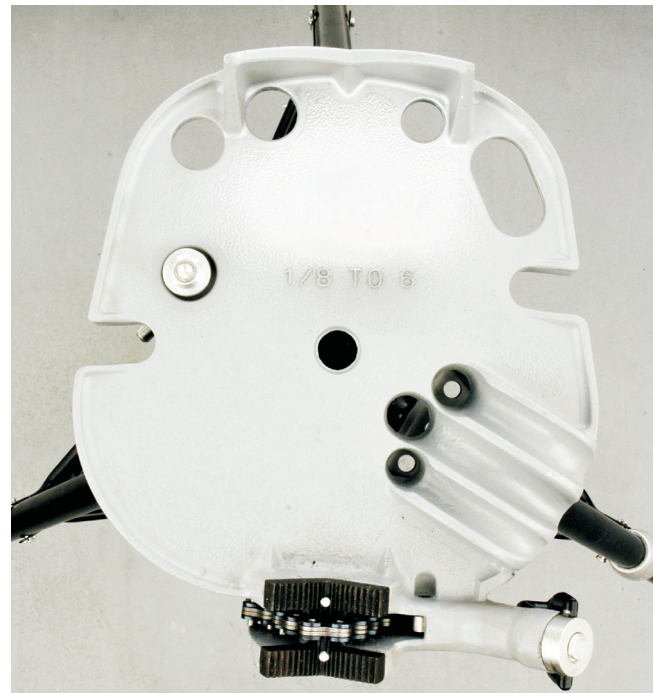
Product: UNIVERSAL STAND WITH PIPE VISE	
Type: TSCV6	Serial number (product series):
Date of manufacture:	Repair centre notes:
Date of sale, stamp, signature:	

Without the correctly filled warranty card or without proof of purchase receipt, including the product type (invoice, purchase receipt) no warranty claim will be processed.

uni-max

USER'S MANUAL

UNIVERSAL STAND WITH PIPE VISE



TSCV6

Dear customer. Thank you for purchasing power hand saw from KH Trading, s.r.o.
 Our company is ready to offer you our services - before, during and after you buy our product.
 If you have any question, comment or idea, please contact our business centre. We will do our best to address your comment or question in timely matter.

Before first use, please read this manual carefully. It is your responsibility to study all instructions, necessary for safe use and operation and to understand all risks that may be involved during the use of power machines.

WARNING! Do not try to use this machine before reading this entire manual and before you know how to handle it. Keep this manual for future reference.

Pay special attention to safety instructions. Not complying with safety rules may cause injury to the operating person or to people standing by or it may cause damage to the machine or to the work piece.

Pay special attention to safety notes and safety labels on the machine.

Never remove or damage them.

Please, write information such as the invoice number and the number of the sale receipt here in this box.

DESCRIPTION

Universal stand with pipe vise.

New model an old pioneer. Folding tripod with chain fastening mechanism to hold pipes with diameter between 1/2" - 6". Light platform is equipped with dies with different radiuses to perform various pipe bending operations.

TECHNICAL SPECIFICATIONS

Pipe diameter	1/2" - 6"
Height of the working table platform (above the ground).90 cm
3 bending dies with different diameters22, 27, 29 mm
Gross weight23 kg
Net weight19 kg
Packaging 1640 × 160 × 400 mm
Packaging 2130 × 70 × 1,110 mm

The accuracy of instructions, graphs and information contained herein, depends on the printing date. Due to continuous product improvement, the manufacturer reserves the right to change technical parameters of the product, without prior customer notification.

REPAIR AND MAINTENANCE REPORT

Report and maintenance report:

DATE	REPAIR AND MAINTENANCE REPORT	SERVICE SHOP

DISPOSAL

When the operational life of your device is over, dispose off it in accordance with valid rules and regulations. Your product is made of metal and plastic parts that may be recycled when separated.

1. Disassemble all parts.
2. Separate all parts according to the material they are made of (e.g. metals, rubber, plastics, etc.). Take the separated parts to the recycling facility near you for further processing.

Information about the locations of recycling centres may be found at your local City office or throughout an Internet search.

CAUTION

If the machine breaks down, send it back to the vendor for quick repair. Please, enclose brief description of the defect. That makes repair easier. If the machine is still covered by warranty, enclose the warranty card and proof of purchase receipt. After the warranty period expires, we repair your machine for a special price.

To prevent possible damages during shipping, packed the machine carefully or use the original packaging material. We are not liable for shipping damages due to incorrect packaging of your machine. If making a claim at the shipping company the level and method of packaging plays a major role during claim evaluation process.

Note: Pictures and contents in this manual may slightly differ from the actual product or accessories. It is due to continuous improvement of our products. Such small differences have no effect on the product functionality.

SAFETY PRECAUTIONS

- **This device may be used by a qualified person, 18 years or older who has been trained in work and environmental safety procedures.**
- **Any person using this equipment must possess a medical certificate demonstrating his eligibility to operate this equipment.**

Symbols used in this manual



Warning!

This symbol informs you about the risk of personal injury or damage to the machine or materials.



Warning!

Danger of damage.



Note:

Additional information.



Use personal safety gear.



General instructions

- Plastic bags and packaging materials pose danger to small children or animals.
- Make sure you know how to control your tool or machine and that you are familiar with its operating procedure. Know the hazards that may occur, if not used correctly.
- Maintain your working area clean. Disorganized and dirty working area may cause accidents.
- Never work in narrow or poorly lit rooms. Make sure that the floor is stable and that your work may be done comfortably. Always keep stable posture.
- Observe your work continuously and use all your senses during work. Do not continue working if you cannot pay attention.
- Maintain your tools clean.
- Handles must be kept free of grease and dirt.
- Make sure no children, unauthorized persons or animals have access to your workshop.
- Do not put legs or hands inside the working space.
- Use only for purposes for which it has been designed.
- Use personal protective gear during work (working shoes etc.).
- Do not overreach and know your limits. Use both hands.
- Never work under the influence of alcohol or other drugs.
- Do not use the machine/tool if you feel dizzy or weak.
- Any modifications or improvements to the machine are strictly prohibited. DO NOT USE if you discover bent part, crack or other damage.
- If you see any unusual sign or hear any strange sound, stop working immediately.
- Always remove wrenches and screwdrivers from your machine and working area after use.
- Before use, make sure all screws are tightened securely.
- Perform appropriate maintenance regularly. Before use make sure the machine is in good working conditions and without any damage.
- Use only original spare parts during repairs.
- Using extension pieces or accessories not approved by the manufacturer may cause injuries to the operating personnel.

- Use suitable tool or machine for particular type of work. Do not overload your machine or accessories. Do not attempt to use machine with insufficient power to perform heavy duty work.
- Do not overload your device. Work on materials or pieces that comply with the load or other limiting specifications.
- Do not expose to extremely high temperature or direct sunlight.
- This machine is not designed for use in humid environments or under water.
- If you are not using your machine, store it in a dry and safe place, out of reach of children.
- Before use make sure that all elements and moving parts work correctly and efficiently.
- Before use make sure that no part is cracked or stuck. Make sure all parts are attached and assembled as designed. Beware of all other conditions that may have a negative effect on the proper functioning of your machine.
- If not stated otherwise in this manual, all damaged parts must be repaired or changed.



Assembly

- Do not use the machine unless completely assembled.



Hand tools

- Make sure to have your work piece securely fastened. Use caution during manipulation and/or releasing the work piece from the fastening device.

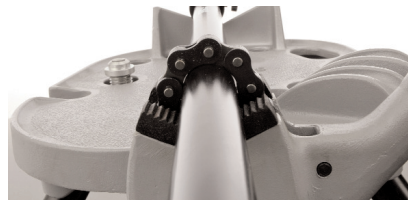
ASSEMBLY

- Before throwing the packaging material out, make sure no part is left inside. If so, take it out and install it. Use the part listing for check-up and the installation drawing for guidance.

OPERATION

Pipe fastening using the vise mechanism

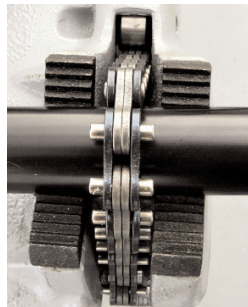
- Before fastening the pipe, always clean the stand contact spot, prism and chain from accumulated dirt and cut-outs from previous work.
- Place the pipe in the vise prism.



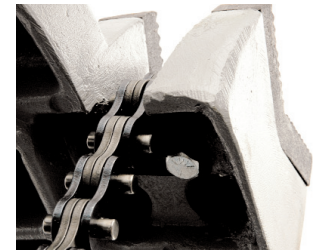
Note

To fasten long pipe, use suitable support with adjustable height to ensure the stand stability.

- Use the supplied chain to fasten the pipe.



- To mount the chain use the elongated side studs. Secure them in place by hooking them to the notch in the lower part of the table.

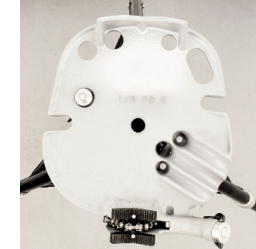


- To secure the pipe in place tighten the chain by turning the handle.



Using the dies to perform pipe bending

- Slide the pipe into one of the openings in the working table and bend the pipe using the die with the required radius.



MAINTENANCE

- Keep your tools clean. Dirt from tools may enter the inner machine mechanism and cause damages to the tools or machine.
- Do not use aggressive cleaning solution or paint thinners to clean your tool/machine.
- Clean plastic parts with soft cloth dipped in soapy water.
- Clean and treat metal surfaces with a cloth dipped in paraffin oil.
- If you are not using your machine/tool, conserve it with grease and store it in dry place to prevent corrosion.

Detailed description of the use of this device is not included in this manual, because the manufacturer / distributor assumes that the user is experienced in similar type of work. Also according to the applicable law, this device is considered as a commonly sold and used tool. If the user is unfamiliar with the use of this device, we recommend finding out more information about using this device at the Department of work safety.

Lubrication

Keep the chain tightening mechanism clean and lubricate it as needed. Use conserving solution designed for link chain treatment.